Work Orde January 9, 2012					*784	128*							Page 1
Revision ID:	D412-711-0				Accept	*N900	0040	10) *	Setup	Start Stop	IVI	S1*
	1/09/12	Start Qty: 1.00 Req'd Qty: 1.00		*1* *1*		Cust Item Customer:					ж	^N	S2*
Approvals:		n:			Tooling:		oate:			Run	Start Stop	*N *N	R1*
Sequence ID/ Work Center ID)	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		I W Reject Number	Insp. Stamp
Draw Nbr		ision Nbr											
N/A	Rev	N/A			0.00				Δ			w	
100 *4 0 0 *		DOCUMENT CONT	ROL		0.00			,		FF	R n	1 2012	
100 DC		Memo			0.00			•					
Document Control			by bluefiles and	create labels p	er PPP D412-711-011 C	HG001							
110		PURCHASING			0.00			,	æ	FE	:B 0	1 2012	
110 Purchasing		Memo	1.1000	;	0.00			(
Purchasing		Issue P/C	or 1500 of this	to Eagle	Copters"Assembly of D4	12-711-011							
120		Dunchasia			0.00				//		Crn	0 1 2	040
120 Purchasing		Purchasing			0.00						red	0 1 2	U1Z
Purchasing		pilot Doo the follow	r	_Attach service into the door in	onBatch1204-030-853-11 ceable tags2-EAGLEFabr n accordance with:	ricate/Pick D2046902							

WORK REPORT

Work Order Number: 48592

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1 Discrepancy: Modify to V/Door

Resolution:

L/H door modified to VRD IAW Dwg D20446901 Rev 6 STC SH92-55 on PO11-004325

Door assembled IAW **DART IIN D20446901 Rev** 6, STC SH92-55.

1.1 Work Done By: Jake Bergh

> ***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 48592

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Colin Gould on 2/1/2012

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P	a	11	te	٠

Part Number	Description	Serial Number	Lot Number	Condition	Qty
D412-711-101	Replacement Bubble Windo)W	LT-11-015858	New	1
D412-761-043	LATCH MECHANISM		LT-11-016028	New	1
D4327-1F	ANGLE, FLAT		LT-11-015878	New	1
D4327-3F	ANGLE, FLAT		LT-11-015880	New	1
D4165-1	DOUBLER		LT-11-015866	New	ı
D4165-3	INNER DOOR SKIN		LT-11-015868	New	1
D4165-5	AFT RIB		LT-11-015871	New	1
D4165-7	FORWARD RIB		LT-11-015873	New	1
D4165-9F	ANGLE, FLAT		LT-11-015875	New	1
D4207-1	WINDOW RETAINER		LT-11-015877	New	1
D4385-1	PLACARD		LT-11-015883	New	2
MS21059L3	NUTPLATE		LT-11-013615	New	4
MS21069L3	NUTPLATE		LT-11-009749	New	33
MS21071L3	NUTPLATE		LT-10-013032	New	4
MS21071L08	NUTPLATE		LT-09-008861	New	1
MS21069L08	NUTPLATE		LT-11-006377	New	8
AN3-6A	BOLT		LT-11-006957	New	24
AN3-11A	BOLT		LT-11-006955	New	1
MS21042L3	NUT		LT-11-011001	New	24
NAS1149F0332P	WASHER		LT-11-013617	New	50
NAS561P2-6	PIN		LT-11-015065	New	2
MS24693S50	SCREW		LT-10-004753	New	12
110-070-41	SEAL		LT-11-013762	New	14
D4324-041	ARMREST ASSY		LT-11-015760	New	1
D4324-043	ARM SUPPORT ASSY		LT-11-015763	New	1
204-030-853-037A	SKIN ASSY		LT-11-003165.1	New	1
204-030-481-107	ROD ASSY		LT-12-001091	New	1
EA20469-15-412	212/412/214 INSTRUMEN PANEL	T	LT-05-022352	Inspected	1
20-041-1	BUMPER		LT-11-012316	New	2
MS20392-2S15	PIN		LT-11-015130	New	1
D412-711-111P	WIRING HARNESS FOR 412HP		LT-11-009522.1	Inspected	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

^{*****} Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

WORK REPORT

Work Order Number: 48592

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.2 Discrepancy:

blast v/door

Resolution:

Door blasted in accordance with the Bell SPM chapter 3

1.2 Work Done By: Michael McAllister

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Michael McAllister on 1/3/2012

Parts:

Part Number

Description

Serial Number

Lot Number

Condition

Qty

Outside Services:

Qty Part Number Serial Number

Part Description

Service Description

Squawk: 1.3

Discrepancy:

prime prep and paint v/door

Resolution:

Primed prepped and painted in accordance with the BASF/Glasurit CSP

section 5.7

1.3 Work Done By: Michael McAllister

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. Signature: Michael McAllister on 2/1/2012

Parts:

Part Number

Description

Serial Number

Lot Number

Condition

Qty

Outside Services:

Qty Part Number Serial Number

Part Description

Service Description

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

^{*} End of Report *

1. Approving National Authority/Country Transport Canada		ed Release FORM ON	e Certificate IE	3. Form Tracking Number 48592.1				
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd. 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9		SA Approv	A AMO Number 6-81 al Number 145.7028 oproval Number 333	5. Work Order/Contract 48592	ct/Invoice			
6. Item 7. Description 1 Crew door	8. Part Number 205-030-853-125		9. Quantity 1	10. Serial Number/ Lot Number LT-11-013427	11. Status/Work Modified			
12. Remarks L/H door modified to VRD IAW Dwg D20446901 Re Time Since New: Unknown Tir		ıknown	Other:	N/A				
13a. Certifies that the items identified above were Approved Design data and are in condition fo Non approved design data specified in block	r safe operation	Othe Certifies th	571.10 Maintenance Rele or regulations specified in nat, unless otherwise specified bed in block 12 has been perf egulations	n block 12 I in block 12, the work ide				
13b. Authorized Signature 13c. C	ertificate/Approval Number	14b. Auth	orized Signature:	14c. Certificate/Ap				
13d. Name 13e. Da	te	14d. Name		14e. Date (mm/dd/yyyy) 02/01/2012				

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

Work Order ID 78428 January 9, 2012 12:39:21 PM				*784	128*						Page 1
Item ID: Revision ID:	D412-711-011			*N900040100*						¹ *N	S1*
Item Name:	Vertical Reference Door	r, 212/412							Stop	' *N	S2*
Start Date: Required Date: Reference:		Qty: 1.00 Qty: 1.00	*1* *1*								
Approvals:	Process Plan:(Ľ	Date:	•		ate:		F	Run Star Stop		R1*
			Date:			ate:		····		*N	R2*
Sequence ID/ Work Center ID	Operati Descrip			Set Up/ Run Hours	Tool ID	Tool #	Pian Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nb	•					· ·-· ·-				
N/A	Rev N/A										
100				0.00				<u></u>			
100	DOCUMI	ENT CONTROL		0.00				CX	12/01	109	
Document Control		Memo Photocopy bl	uefiles and create labe	o.00 els per PPP D412-711-011 C	HG001 🗸						
110	·			0.00							
110	PURCHA	SING						CZ	121	01/09	
Purchasing Purchasing		Memo Issue P/O:/ Door Send a c	SB29 copy of this IPP	0.00 ngle Copters"Assembly of D4	12-711-011					01101	
120				0.00							
120	Purchasing	g									
Purchasing		Memo		0.00					<i></i>		
Purchasing		pilot Doorthe following	Attach se	iptionBatch1204-030-853-11 riviceable tags2-EAGLEFabr or in accordance with:				V	/		

Dart Aerospa	ce	Ltd
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W/O:			WC	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		-						
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes 1	No DQA:	Date: _	
	Re	esolution:	Disposition	n:	_ QA: N/C Clo	sed:	Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section	on B Sign &	Verification		Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector
							•	·
					,			

NOTE: Date & initial all entries

Work Order ID 78428 *78428* Page 2 January 9, 2012 12:39:21 PM Item ID: D412-711-011 Accept *N900040100* Setup Start **Revision ID:** Vertical Reference Door, 212/412 Item Name: Start Qty: 1.00 **Start Date:** 1/09/12 **Cust Item ID: Req'd Qty:** 1.00 Required Date: 2/15/12 **Customer:** Reference: Run Process Plan: Tooling: Approvals: Date: Date: QC: Date: SPC (Y/N): Date: Operation Tool ID Reject Sequence ID/ Set Up/ Too! # Plan Accept Reject Insp. **Work Center ID** Stamp Description Code **Run Hours** Qty **Qty** Number QC4- 100% Inspect kits for completeness 130 0.00 *130* QC 0.00 Memo Quality Control Eagle- Send this W/O back to DartKit to be stocked at Eagle 140 QC5- Inspect part completeness to step on W/O 0.00 *1/0* 0.00 Memo Quality Control

150

Identify as per dwg & Stock Location: 0.00

150
Packaging

Memo 0.00

Packaging

Dart Aerospace Ltd

	•								
W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes I	No DQA:	·	Date:	<u> </u>
		esolution:							
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR)				
DATE	CTED	Description of NC			ion B	Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
							'		
	,				· · · · · · · · · · · · · · · · · · ·				

NOTE: Date & initial all entries

Work Ord January 9, 201				*784	128*							Page	e 3
Item ID: Revision ID:	D412-711	-011		Accept	*N900	040	100)*	Setup		IA	S1*	
Item Name:	Vertical Re	ference Door, 212/412								Stop	*N	S2*	
Start Date:	1/09/12	Start Qty: 1.00	*1*		Cust Item	ID:							
Required Date	: 2/15/12	Req'd Qty: 1.00	*1*		Customer:								
Reference:			•										
Approvals:	Process F	Plan:	Date:	Tooling:	D	ate:			Run	Start	*N	R1*	1
	QC: _		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty	•	Reject Number	Insp. Stamp	
160		QC21- Final Inspection -	Work Order Release	0.00									
160		Memo		0.00					X	12/	2/1		

Quality Control

W12020(

Dart Aerospace Ltd

	Jopass	, = .							
W/O:			W	ORK ORDER CHANGE	ES				
DATE	STEP	PRC	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								:	
							-		
								:	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	Re	esolution:	Dispositio	n:	_ QA: N/C C	osed:		Date:	 _
NCR:		V	NORK ORD	ER NON-CONFORMA	NCE (NCF	₹)			
DATE	OTED.	Description of NC		Corrective Action Section		Verific	cation	Approvai	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	k Secti	ion C	Chief Eng	QC Inspector
									·

NOTE: Date & initial all entries

Picklist Print

January 9, 2012 12:44:59 PM

Work Order ID:

78428

Parent Item:

D412-711-011

Parent Item Name:

Vertical Reference Door, 212/412

Start Date: 1/09/12

Required Date: 2/15/12

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A04.09.29New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-041P		Purchased	No				Each	0.0000	7U	11	1		
Vertical Reference Door									<u>La</u>	150	2101	<u> </u>	
D412-711-101		Manufactured	No			120	Each	6.0000	1	1			
Replacement Bubble Wind	dow												
				Location		Loc Qty	Lo	c Code					
				FG080		2							
				75	144	2							
				FG091		4							
				774	197	4							
D412-711-111		Manufactured	No			120	Each	0.0000	1	1	ı		
Wiring Harness, 212/412										acres and	···		
EA20469-15-412		Manufactured	No			110	Each	0.0000	1	1			
Instrument Panel, 412									<u> </u>	·			

Dart	Aeros	pace	Ltd
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W/O:			WC	RK ORDER CHANGE	E \$				******
DATE	STEP	PR	OCEDURE CHAP	NGE				Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No):	PAR #:	Fault Cateç	gory:	NCR: Yes	No DQ	A:	Date: _	
	Res	solution:	Dispositior	Disposition: Q			QA: N/C Closed:		
NCR:		,	WORK ORDE	ER NON-CONFORMA	NCE (NCF	₹)			
DATE	STEP	TED Description of NC	1-141-1	on B	verifica		Approval	Approval	
	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector	
							j		

NOTE: Date & initial all entries

WORK REPORT

Work Order Number: 48592

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1 Discrepancy: Modify to V/Door

Resolution: L/H door modified to VRD

IAW Dwg D20446901 Rev 6 ,STC SH92-55 on

PO11-004325

Door assembled IAW **DART IIN D20446901 Rev** 6, STC SH92-55.

1.1 Work Done By: Jake Bergh

> ***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 48592

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Colin Gould on 2/1/2012

Parts:	

Part Number	Description	Serial Number	Lot Number	Lot Number Condition	
D412-711-101	Replacement Bubble	Vindow	LT-11-015858 New		Qty
D412-761-043	LATCH MECHANISM	Л	LT-11-016028	New	ı
D4327-1F	ANGLE, FLAT		LT-11-015878	New	1
D4327-3F	ANGLE, FLAT		LT-11-015880	New	1
D4165-1	DOUBLER		LT-11-015866	New	1
D4165-3	INNER DOOR SKIN		LT-11-015868	New	1
D4165-5	AFT RIB		LT-11-015871	New	1
D4165-7	FORWARD RIB		LT-11-015873	New	1
D4165-9F	ANGLE, FLAT	GLE, FLAT		New	1
D4207-1	WINDOW RETAINED	}	LT-11-015877	New	1
D4385-1	PLACARD		LT-11-015883	New	2
MS21059L3	NUTPLATE		LT-11-013615	New	4
MS21069L3	NUTPLATE		LT-11-009749	New	33
MS21071L3	NUTPLATE		LT-10-013032	New	4
MS21071L08	NUTPLATE		LT-09-008861	New	1
MS21069L08	NUTPLATE		LT-11-006377	New	8
AN3-6A	BOLT		LT-11-006957	New	24
AN3-11A	BOLT	BOLT		New	1
M\$21042L3	NUT	NUT		New	24
NAS1149F0332P	WASHER	WASHER		New	50
NAS561P2-6	PIN		LT-11-015065	New	2
MS24693S50	SCREW		LT-10-004753 New		12
110-070-41	SEAL		LT-11-013762	New	14
D4324-041	ARMREST ASSY		LT-11-015760	New	1
D4324-043	ARM SUPPORT ASSY	<i>(</i>	LT-11-015763	New	1
204-030- 8 53-037A	SKIN ASSY		LT-11-003165.1	New	1
204-030-481-107	ROD ASSY		LT-12-001091	New	1
EA20469-15-412	212/412/214 INSTRUI PANEL	MENT	LT-05-022352	Inspected	1
20-041-1	BUMPER		LT-11-012316	New	2
MS20392-2S15	PIN			New	1
D412-711-111P	WIRING HARNESS F 412HP	OR	LT-11-015130 LT-11-009522.1	Inspected	i
outside Services:					
Qty Part Number	Serial Number	Part Description	Service Des	cription	
1 204-030-853-125		L/H DOOR ASSEMI	BLY Modify		

^{*****} Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

WORK REPORT

Work Order Number: 48592

V/Door This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.2 Discrepancy: blast v/door

Resolution:

Door blasted in accordance with the Bell SPM chapter 3

1.2 Work Done By: Michael McAllister

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Michael McAllister on 1/3/2012

Parts:

Part Number

Description

Serial Number

Lot Number

Condition

Qty

Outside Services:

Part Number

Serial Number

Part Description

Service Description

Squawk: 1.3

Discrepancy:

prime prep and paint v/door

Resolution:

Primed prepped and painted in accordance with the BASF/Glasurit CSP section 5.7

1.3 Work Done By: Michael McAllister

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Michael McAllister on 2/1/2012

Parts:

Part Number

Description

Serial Number

Lot Number

Condition

Qty

Outside Services:

Part Number Qty

Serial Number

Part Description

Service Description

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Eagle_WorkOrderWorkReport.rpt

Page: 3 of 3

Form 9713 v792

^{*} End of Report *

1. Approving National Authority/Country Transport Canada 4. Approved Organization Name and Address Eagle Copters Maintenance Ltd. 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9		Authorized Release Certificate FORM ONE TCCA AMO Number 6-81 EASA Approval Number 145.7028 Chilean Approval Number 333			3. Form Tracking Number 48592.1 5. Work Order/Contract/Invoice 48592			
								6. Item 1
12. Remarks L/H door modified to \ Time Since New:	/RD IAW Dwg D2044 Unknown		C SH92-55 e Overhaul:	Un	known	Other:	N/A	
14a. Approved Design data and are in condition for safe operation Non approved design data specified in Dlock 13 Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations							entified in block 11 th the Canadian	
13b Atthorized Sig	nature and the second s	STREE CONTINUES	e/Approval Num	tel	14b. Aut	horized Signature:	14c. Certificate/A TC AMO App	pproval Number: roval No. 6-81
H3d Name 13e-Date			14d. Name: Colin Gould			14e. Date (mm/dd/yyyy) 02/01/2012		
			Inst	taller Respo	onsibilities	.		

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.